| FLOW CUBIC FEET OF GAS PER HOUR SPECIFIC GRAVITY 0.6 | IN INCHES OF WATER (27.7 INCHES = 1 PSI) THRU $\left\{\begin{array}{l}\text { V - FULL PORT MAGNATROL OR GLOBE VALVE } \\ \text { PIPE - PER LENGTH AS INDICATED }\end{array}\right.$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 3/8" |  |  | 1/2" |  |  | 3/4" |  |  | 1" |  |  | 1-1/4" |  |  | 1-1/2" |  |  | 2" |  |  | 2-1/2" |  |  | 3" |  |  |
|  | V |  | PE | V | PIPE |  | V | PIPE |  | V | PIPE |  | V | PIPE |  | V | PIPE |  | V | PIPE |  | V | PIPE |  | V | PIPE |  |
|  |  | 25' | 50' |  | 25' | 50' |  | 25' | 50' |  | 25' | 50' |  | 50' | 100' |  | 50' | 100' |  | 50' | 100' |  | 100' | 200' |  | 100' | 200' |
| 25 | . 06 | . 10 | . 20 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 35 | . 12 | . 20 | . 40 | . 06 | . 05 | . 09 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 50 | . 26 | . 40 | . 80 | . 10 | . 10 | . 21 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 75 | . 53 | . 85 | 1.8 | . 23 | . 23 | . 46 | . 06 | . 05 | . 09 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 100 | . 93 | 1.5 | 3.1 | . 40 | . 39 | . 80 | . 09 | . 09 | . 17 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 150 | 2.0 | 2.9 | 6.5 | . 90 | . 85 | 1.8 | . 20 | . 19 | . 37 | . 06 | . 05 | . 11 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 200 | 3.5 | 4.6 | 11 | 1.6 | 1.5 | 3.2 | . 35 | . 33 | . 66 | . 11 | . 09 | . 19 | . 05 | . 05 | . 09 |  |  |  |  |  |  |  |  |  |  |  |  |
| 300 | 7.3 | 8.2 | 20 | 3.4 | 2.9 | 6.8 | . 78 | . 71 | 1.5 | . 24 | . 21 | . 42 | . 10 | . 11 | . 22 | . 06 | . 05 | . 09 |  |  |  |  |  |  |  |  |  |
| 400 | 12 | 12 | 31 | 5.7 | 4.6 | 12 | 1.3 | 1.2 | 2.6 | . 44 | . 35 | . 70 | . 18 | . 19 | . 38 | . 10 | . 08 | . 17 |  |  |  |  |  |  |  |  |  |
| 600 | 22 | 20 | 52 | 12 | 8.2 | 23 | 3.0 | 2.5 | 5.7 | . 97 | . 79 | 1.7 | . 41 | . 42 | . 84 | . 22 | . 19 | . 38 | . 08 | . 05 | . 09 |  |  |  |  |  |  |
| 800 | 33 | 28 | 75 | 18 | 12 | 37 | 5.1 | 3.9 | 9.7 | 1.7 | 1.1 | 2.9 | . 72 | . 70 | 1.4 | . 39 | . 32 | . 65 | . 14 | . 08 | . 17 | . 07 | . 07 | . 13 |  |  |  |
| 1,000 | 46 | 37 | 128 | 25 | 16 | 51 | 7.4 | 5.5 | 14 | 2.7 | 2.0 | 4.6 | 1.1 | 1.1 | 2.3 | . 62 | . 51 | 1.0 | . 21 | . 13 | . 26 | . 11 | . 10 | . 21 | . 06 | . 05 | . 09 |
| 1,500 | 76 | 57 | 204 | 44 | 26 | 90 | 14 | 9.8 | 28 | 5.5 | 3.8 | 9.7 | 2.4 | 2.4 | 5.0 | 1.4 | 1.1 | 2.3 | . 47 | . 29 | . 59 | . 24 | . 24 | . 48 | . 11 | . 08 | . 16 |
| 2,000 | - | - | - | 63 | 37 | 128 | 23 | 14 | 43 | 9.1 | 6.0 | 16 | 4.1 | 4.0 | 8.6 | 2.4 | 1.9 | 4.0 | . 84 | . 51 | 1.0 | . 44 | . 41 | . 83 | . 26 | . 15 | . 29 |
| 3,000 | - | - | - | 103 | 57 | 208 | 40 | 23 | 78 | 17 | 10 | 31 | 8.6 | 7.6 | 18 | 5.1 | 4.0 | 8.6 | 1.7 | 1.1 | 2.3 | . 97 | . 92 | 1.8 | . 44 | . 33 | . 66 |
| 4,000 | - | - | - | - | - | - | 58 | 32 | 113 | 27 | 15 | 48 | 14 | 12 | 28 | 8.3 | 6.5 | 14 | 3.2 | 1.9 | 4.0 | 1.7 | 1.6 | 3.2 | . 77 | . 58 | 1.2 |
| 6,000 | - | - | - | - | - | - | 95 | 50 | 180 | 47 | 25 | 85 | 26 | 21 | 52 | 16 | 12 | 28 | 6.7 | 4.0 | 8.6 | 3.6 | 3.5 | 7.2 | 1.7 | 1.3 | 2.5 |
| 8,000 | - | - | - | - | - | - | - | - | - | 67 | 34 | 122 | 38 | 30 | 78 | 25 | 18 | 44 | 11 | 6.5 | 14 | 6.0 | 5.9 | 12 | 2.9 | 2.2 | 4.6 |
| 10,000 | - | - | - | - | - | - | - | - | - | 88 | 44 | 158 | 51 | 40 | 104 | 34 | 24 | 61 | 15 | 9.2 | 22 | 9.1 | 8.6 | 19 | 4.4 | 3.4 | 7.1 |
| 15,000 | - | - | - | - | - | - | - | - | - | - | - | - | 85 | 64 | 173 | 58 | 40 | 104 | 28 | 16 | 40 | 17 | 17 | 39 | 9.1 | 7.1 | 15 |
| 20,000 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 83 | 56 | 150 | 42 | 24 | 61 | 27 | 26 | 62 | 15 | 12 | 26 |
| 30,000 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 70 | 40 | 104 | 47 | 45 | 112 | 27 | 22 | 51 |
| 40,000 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 99 | 50 | 149 | 67 | 65 | 166 | 40 | 33 | 80 |
| 60,000 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 108 | 108 | 308 | 67 | 57 | 142 |
| 80,000 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 96 | 80 | 208 |

PROBLEM: Gas is required at the rate of 1,500 cubic feet per hour. Pressure at the gas mains is not less than 3-1/2 inches of water column. Pressure at the burner should be not less than 2 inches. Layout requires one Magnatrol On-and-Off control valve, one safety shut-off valve, 80 feet of piping, plus miscellaneous fittings such as elbows and tees.

SOLUTION: Glancing from left to right along $1,500 \mathrm{cu}$. ft. line, the first likely reading is that of the 2 -inch size. Drop for the valves is 0.47 inches each. The miscellaneous fittings can be assumed to have a resistance equal to 20 feet of pipe, this together with the 80 feet of pipe is the equivalent of 100 feet of pipe, which in the table is shown as having a drop of 0.59 inches; a total of 1.53 inches for the entire layout. Pressure at the burner would be indicated as being just less than $\mathbf{2}$ inches. If a better safety margin is desired, the 2-1/2 inch pipe size should be selected.

PROBLEM: Same as layout above, except gas consumption is at the rate of 350 cubic feet per hour.

SOLUTION: 30 cu . ft. being half-way between 300 and 400, the 1-1/4 inch size shows an in-between reading of 0.14 inches drop per valve and 0.3 for the pipe and fittings; a total drop of 0.58 inches, giving an indicated pressure of 2.9 at the burner.

